

Date: Monday, 5/1/2006 3:58:48 PM  
 User: Kim Johnston

## Process Sheet

|                                    |                                     |                           |                               |
|------------------------------------|-------------------------------------|---------------------------|-------------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services | <b>Drawing Name</b> :     | RESTRICTOR FITTING            |
| <b>Job Number</b> :                | 26884                               |                           |                               |
| <b>Estimate Number</b> :           | 10928                               |                           |                               |
| <b>P.O. Number</b> :               | N/A                                 | <b>Part Number</b> :      | D2005013                      |
| <b>This Issue</b> :                | 5/1/2006                            | <b>S.O. No.</b> :         | N/A                           |
| <b>Prsht Rev.</b> :                | NC                                  | <b>Drawing Number</b> :   | D2005 REV C                   |
| <b>First Issue</b> :               | N/A                                 | <b>Project Number</b> :   | N/A                           |
| <b>Previous Run</b> :              | N/A                                 | <b>Drawing Revision</b> : | C                             |
|                                    | <b>Type</b> :                       | <b>Material</b> :         | N/A                           |
|                                    | SMALL /MED FAB                      | <b>Due Date</b> :         | 6/30/2006                     |
| <b>Written By</b> :                | <i>See comment below</i>            |                           | <b>Qty:</b> <i>2</i> Um: Each |
| <b>Checked &amp; Approved By</b> : | <i>06.05.02</i>                     |                           |                               |
| <b>Comment</b> :                   | Est. B99.08.24 Re-format DM/EC      |                           |                               |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |         |                        |
|-----|---------|------------------------|
| 1.0 | AN8338J | Elbow,Bulkhead-M-Flare |
|-----|---------|------------------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

|     |             |             |       |
|-----|-------------|-------------|-------|
| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|

*1x AN832-8J* 1 *AN833-8J* Elbow *M10743 (x1) / m 12808 x 2*

|     |          |            |
|-----|----------|------------|
| 2.0 | D2005003 | Restrictor |
|-----|----------|------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Restrictor

Pick:

|     |             |             |       |
|-----|-------------|-------------|-------|
| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|

|   |           |            |        |
|---|-----------|------------|--------|
| 1 | D2005-003 | Restrictor | M19073 |
|---|-----------|------------|--------|

|     |             |                               |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



**Comment:** SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-013

Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeenhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-013

*FF 06.08.11* 2

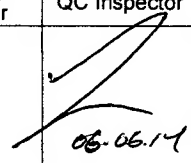
|     |     |                              |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



**Comment:** INSPECT WORK TO CURRENT STEP

*06.06.14* (2)

# Dart Aerospace Ltd

| W/O:     |      | WORK ORDER CHANGES                    |    |      |     |                                     |   |
|----------|------|---------------------------------------|----|------|-----|-------------------------------------|---|
| DATE     | STEP | PROCEDURE CHANGE                      | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector  |
| 06-06-14 | 1    | P.2K AN832-8J<br><br>permanent change |    |      |     |                                     | <br>06-06-14 |
|          |      |                                       |    |      |     |                                     |   |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Monday, 5/1/2006 3:58:49 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR FITTING

Job Number: 26884

Part Number: D2005013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST015*

*LB 06/08/14* (2)

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*DD 06/08/15*

Job Completion



*CL 06/08/15*

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR:     |      | WORK ORDER NON-CONFORMANCE (NCR)               |                             |   |                |                           |                       |                          |
|----------|------|--|-----------------------------|---|----------------|---------------------------|-----------------------|--------------------------|
| DATE     | STEP | Description of NC<br>Section A                 | Corrective Action Section B |   |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|          |      |  | Initial<br>Chief Eng        | Action Description<br>Chief Eng                 | Sign &<br>Date |                           |                       |                          |
| 06-08-11 | 3    | 1 part scrap. Drilled .070 too deep. 1st part. |                             | destroy & replace No replace non left in stock. | FF<br>06-08-12 | 06-08-14                  |                       | 06-08-11                 |
|          |      |  |                             |   |                |                           |                       |                          |
|          |      |  |                             |   |                |                           |                       |                          |

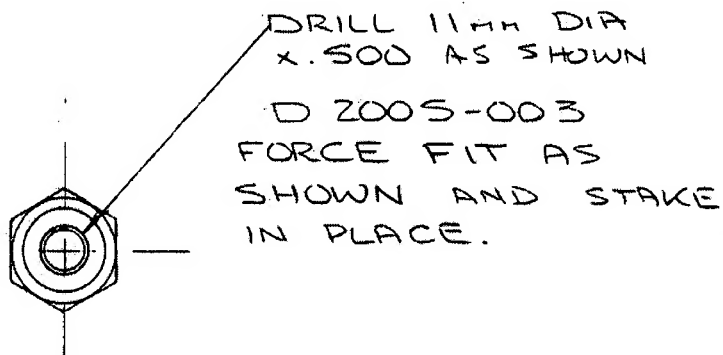
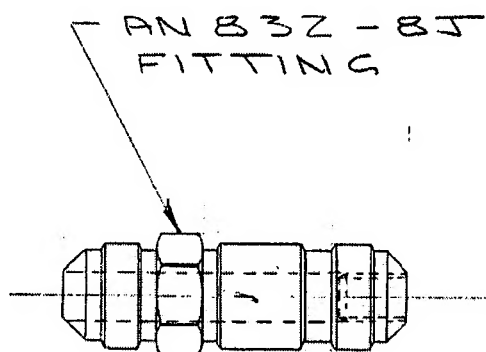
NOTE: Date & initial all entries

**DART**



|                   |                     |  |                       |
|-------------------|---------------------|--|-----------------------|
| DESIGN<br>BRADLEY | DRAWN BY<br>BRADLEY | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                       |
| CHECKED<br>       | APPROVED<br>        | DRAWING NO.<br>D2005-013                                     | REV C<br>SHEET 1 OF 1 |
| DATE<br>96.04.17  |                     | TITLE<br>RESTRICTOR B'HEAD FIT'S                             |                       |
| C                 |                     | REDRAWN 96.04.17 BRADLEY                                     |                       |

**RELEASED**  
47/09/03 DS



DETAIL OF D2005-013

SCALE 1:1

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26884